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3. Person	Precautions	ding to the following for			
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7. Review and Approval  SW JAMES 41  LE CHEMINE 41  KRA CEST	Approved - Shift Sup	ervisor  Alexand For this  ervisor  Alexander of PORC contacte  Other law 4/15/19  Flaction of the other  1430hs	of Hands	RWTOTHING  TO be informed  TO be informed  TO BEARING	1/12/77 1/12/77 1/12/79
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# REACTOR BUILDING WATER LEVEL MEASUREMENT

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- 1.0 References
- 1.1 Drawings Applicable for Operation
- 1.2 Operating Procedures Applicable for Operation
- 1.3 Manufacturer Instruction Manuals
- 1.4 Applicable System Descriptions
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- 3.0 Prerequisites
- 4.0 Procedure

Appendix A - Valve Line Up

Appendix 8 - Calculation of RB Water Level

1.0	References					
1.1	Drawings Applicable	for	Operation			
111	Dogge Hook Borough P	1	D:			

- 1.1.1 Decay Heat Removal Flow Diagram, 3 & R Dwg. 2026
- 1.1.2 Decay Heat Removal Piping Drawings, B & R Swgs 2179 and 2180.
- 1.1.3 Decay Heat Removal Piping Isometrics, B & R Dwg 2179-DH-46.
- 1.2 Operating Procedures Applicable for Operation.
  None.
- 1.3 Manufacturers Instruction Manuals NA
- 1.4 Applicable System Descriptions
- 1.4.1 Decay Heat Removal, SD-20.
- 1.5 Curves, Tables, etc.
- 1.5.1 None.
- 2.0 Limits and Precautions
- 2.1 Equipment
- 2.1.1 Eight foot steen tape. (Roll up type)
- 2.2 Administrative
- 2.2.1 All health physics precautions should be observed when entering, performing the installation and leaving the Aux Bldg and Decay Heat Pit.
- 2.2.2 The Decay Heat Removal System should not be operated when personnel are in the pit.
- 2.2.3 Isolate both Heise gages after taking readings.

  V2

  a. Shut 1/2 for Rx Bldg pressure Heise.

  b. Shut DH-V201B and DH-V202B for Rx. Bldg rump level Heise.
- 2.2.4 If dose rate readings are too high to allow entry (as determined by HP) to take level reading a camera may be set up to allow remote readings of the pressure gauge.

- 3.0 Prerequisites3.1 Calculate stay times based on last dose rate measured in the pit.
- 3.2 The Decay Heat Removal System has not been operated.
- 3.3 Heise gage has been properly calibrated.
- 3.4 Obtain and assemble a Heise gage with a vent valve and an adapter for a 1/2" T.O.E. (NPT) pipe as shown below.

  Carboy filter unit with Charcoal/Hepa filter

Heise Gase Vint'

CHaire Gase 0-10psig range, 150psig Proof

Pressure

2"TOE Avanter

- 3.5 Hydro Heise gage assembly to 150 psig and repair any leaks.
- 3.6 Establish communications with the Control Room and the DHR pit.
- 3.7 Install -3.6 to 30 psi Heise on to Reactor Building Pressure sensing line per Figure 2, as follows:
- 3.7.1 Close V2 and V3 as shown on Figure 2.
- 3.7.2 Install Heise Gauge.
- 3.7.3 Open V2 and V3 and compare Heise indication with Control Room Indication.
- 3.8 Unit/Station Superintendent's permission has been obtained to open DH-V6D.
- 4.0 Procedure
- 4.1 Installation and initial reading.
- 4.1.1 Measure DHR pit dose rates and if within acceptable limits

  (as determined by HP) enter the pit and perform valve line up
  for manual valves in accordance with Appendix A.
- 4.1.2 Screw Heise Gage assembly on 1/2" nipple downstream of valves DH-V201B and DH-V202B.

- 4.1.3 Instruct control room to open DH-V5B.
- 4.1.4 Check shut DH-V202B and Open DH-V201B.
- 4.1.5 Crack open DH-V-202B and check connections for leaks. If the connections leak, shut DH-V202B and DH-V201B and attempt to stop the leak; repeat step 4.1.4.
- 4.1.6 If there are no leaks fully open DH-V201B and then open DH-V202B two full turns.
- 4.1.7.a Crack open Heise Gage vent and vent the suction line to DH-P-1B into unit with charcoal filters & Hepa filter.
- 4.1.7.b When venting is complete shut the Heise Gage vent and instruct the Control Room to shut DH-V5B.
- 4.1.8 Measure and record on Appendix B the distance between the center of the Decay Heat Pump suction line and the center of the Reise Gage using 8 foot steel tape.

  CAUTION: Verify BWST level doesn't drop during next step!
- 4.1.9 Determine if there is leakage through DH-V5B and/or DH-76B as follows:
- 4.1.9.1 Slowly crack open the Heise gage vent and vent until Heise gage indicates zero psig. Immediately close Heise gage vent.
- 4.1.9.2 Take three readings on the Heise gage at one hour intervals and record readings, date and time.
  - NOTE: Personnel are not to remain in DHR pit between readings.
- 4.1.9.3 If the Heise gage pressure indication stabilizes at a pressure equivalent to the level in the BWST or remains at zero psig, continue the procedure at 4.1.10.
- 4.1.9.4 If the Heise gage pressure indication stabilizes at a pressure equivalent to the estimated water level in the Reactor Building, continue this procedure omitting statements which open and shut DH-V63.

NOTE: If the Heise gage pressure indication at the last

reading was not the same as the previous hours reading continue taking readings at hourly intervals until two consecutive readings are obtained which are in agreement prior to proceeding to step 4.1.10.

4.1.10 Leave DHR pit and request the control room to crack open DH-V6B.

NOTE: NRC is to be notified prior to opening DH-V6B.

NOTE: Warning is to be placed on RWP that personnel are not to remain in DHR pit and personnel are briefed by HP.

NOTE: Jog control has been installed on DH-V6B.

- 4.1.11 Measure the DHR pit/dose rates and if within acceptable limits

  (as determined by HP) enter the pit, read and record the Heise

  Gage.
- 4.1.12 Shut DH-V202B and DH-V201B.
- 4.1.13 Instruct the control room to shut DH-V6B.
- 4.1.14 Remove carboy filter unit and leave DHR pit.
  (If carboy unit is too hot to handle, shield the unit and leave it in the DHR pit).
- 4.1.15 Read and record reactor bldg pressure.
  - a. Unisolate Heise (open V2)
  - b. Read and record data.
  - c. Isolate Heise (close V2)
- 4.1.16 Perform water level calc. IAW Appendix B.
- 4.2 Subsequent Measurements.

NOTE: If step 4.1.9 determined that DH-V6B was leaking, it will not be necessary to open DH-V6B in step 4.2.1. Step 4.2.6 is also not applicable if DH-V6B is not opened.

- 4.2.1 Instruct the control room to crack open DH-V6B.
- 4.2.2 If dose rates are acceptable (as determined by HP) enter the DH Pit and open DH-V201B
- 4.2.3 Crack open DH-V202B and check for letha at the connection.

If there are leaks, shut DH-V202B and DH-V201B and leave the DH Pit and instruct the control room to shut DH-V6B.

- 4.2.4 If there are no leaks open DH-V202B one full turn, read and record the gage indication.
- 4.2.5 Shut DH-V202B and DH-V201B, and leave the pit.
- 4.2.6 Instruct the control room to shut DH-V6B.
- 4.2.7 Read and record the Reactor Bldg pressure.
  - a. Unisolate Heise (Open V2)
  - b. Read & record data
  - c. Isolate Heise (shut V2)
- 4.2.8 Perform water level calc. in accordance with Appendix B.

# APPENDIX A

# VALVE LINE UP

VALVE NO.	DESCRIPTION	POSITION	INITIALS
DH-V6B	RB Sump Iso.	Shut	<u> </u>
D** V5B	BWST Iso.	Shut	<u> </u>
DH-V201B (M)	Test Conn.	Shut	
DH-V202B (M)	Test Conn.	Shut	
DH-V121B (M)	Test Conn.	Shut	
DH-V101B (M)	X Cona.	Shut	
DH-V102B	DH-P-1B Suction Iso.	Shut	<u> </u>
BS-V3B	BS-P-1B Suction Iso.	Shut	

(M) Manual Valves

NOTE: it is assumed the RB Sump Pit is inaccessable, therefore DH-V302, DH-V235 and DH-V236 were not included in the valve lineup.

#### APPENDIX B

Calculation of RB water level.

Elevation of water = 272 +  $C_{\pm}$  +  $(P_{DH} - P_{RB})$  144Nf

272 - Elevation of DH Pump suction line.

Cm = Distance of Heise gage above the center line of the DH pump suction line in feet.

PDH - Pressure gage reading in DH pit.

P<sub>RB</sub> - Pressure gage reading in the reactor bldg.

Nf = Specific volume of water in the RB sump.



