Transfer of Mise WASTE TO RCBT

To transfer waste to RCBT.

Rev B. To bypass clean up demn. filters... they're ooffing too much flux assistance.

1. Attach procedure to this form written according to the following format:
   A. Limitations and Precautions
      1. Nuclear Safety
      2. Environmental Safety
      3. Personnel Safety
      4. Equipment Protection
   B. Prerequisites
   C. Procedure

3. Duration of SOP - Shall be no longer than 90 days from the effective date of the SOP or (a) or (b) below - whichever occurs first.
   (a) SOP will be cancelled by incorporation into existing or new permanent procedure submitted by
   (b) SOP is not valid after

4. Is the procedure Nuclear Safety Related?
   If "yes", complete Nuclear Safety Evaluation. (Note: this form)  Yes  No

5. Does the procedure affect Environmental Protection?
   If "yes", complete Environmental Evaluation. (Note: this form)  Yes  No

6. Does the procedure affect radiation exposure to personnel?
   Yes  No

7. Review and Approval
   Approved - Shift Supervisor 4/8/79
   Reviewed - List members of PORC contacted 4/8/79
   Approved - Unit Superintendent 4/8/79

8. SOP is Cancelled 4/8/79
   Shift Supervisor/Shift Foreman 132 014
A. Limits & Precautions

1. NUC. Safety
   Bleed tank used for miscellaneous waste should not be used for
   RC feed.

2. ENVIR. Safety: NA

3. PERSONNEL
   Use RWP

4. Equipment Protection
   Monitor tank level during transfer

B. Prerequisites

1. Obtain Unit Superintendent Approval

2. Notify NRC NRR

3. Hang a clear sign on the one RCBT to be used to designate that it
   cannot be used for RC make up.

4. Notify H.P. that clean up demin cubicles with increase in radiation
   level.

C. Procedure

REMOVING WDL-V-1067 INTERNALS

1. Close & tag the following:

   UNIT 2
   WDL-V400A
   WDL-V400B
   WDL-V326A
   WDL-V326B
   WDL-V372
   WDL-V1168

   UNIT 1
   WDL-V 240
   WDL-V 254

   THESE MUST REMAIN CLOSED FOR THIS SOP.
2. Remove WDL-V1067 internals:
   Hang temporary MOD TAG reclose bonnet.

3. Remove tags and OPEN WDL-V372

Transferring miscellaneous liquid from MWHT (WDL-T-2) to RCBHT.

4. Valve line up (use one column at top)

<table>
<thead>
<tr>
<th>WDL-P-6A</th>
<th>Open</th>
<th>WDL-P-6B</th>
<th>WDL-V262A</th>
<th>Op</th>
<th>WDL-V26213</th>
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<tbody>
<tr>
<td>WDL-V265A</td>
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<td>WDL-V265B</td>
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</tbody>
</table>

Line up thru Cleanup Dein A prefilter & post-filter complete (Bypass--may be use-
on lein)

See OP 2104-4.2A
**VALVE LINEUP CONT'D**

<table>
<thead>
<tr>
<th>Valve</th>
<th>Status</th>
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<tbody>
<tr>
<td>WDL-V65B</td>
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<td>WDL-V33B</td>
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<tr>
<td>WDL-V167</td>
<td>OP</td>
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</table>

(Open in control room)

5. Open 1 valve for selected RC Bleed Tank
   - WDL-V21 A or B or C

6. Start WDL-P6A or B & complete transfer. Observe bleed tank levels in control room by monitoring high level alarm for the selected RC bleed tank panel 9.

**TRANSFERRING OF CONTAMINATED DRAIN TANK TO BLEED TANK**

7. Insure valves previously positioned by this SOP are still in position.

8. Close WDL-V433 and WDL-V264A.

9. Locally, open or verify open:
   - WDL-V339A
   - WDL-V339B
   - WDL-V406A
   - WDL-V353

10. Locally close or verify closed:
    - WDL-V408A
    - WDL-V630
    - WDL-V407A

11. Perform the following valve lineup:
    - Open WDL-V292
    - Open WDL-V295A
    - Close WDL-V340A
    - Close WDL-V400B
    - Open WDL-V400A
    - Close WDL-V293B
    - WDL-T-1A outlet
    - WDL-T-15 outlet
    - WDL-F-7A bypass
    - CDT to Unit 1 isolation valve

12. Open WDL-V793A
    - WDL-P-15A inlet valve

13. Start WDL-P-15A and pump contaminated drain tanks to the lined up RC Bleed TANK
14. When level in the contaminated drain tanks reaches desired level or if an RC Bleed Tank Hi level alarm is received, stop WDL-P-15A and close WDL-V293A