Docket No. 50-320

Mr. F. R. Standerfer  
Vice President/Director, TMI-2  
GPU Nuclear Corporation  
P. O. Box 480  
Middletown, PA 17057

Dear Mr. Standerfer:

Subject: Use of Core Bore Machine for Dismantling the Lower Core Support Assembly

Reference: GPUA letter from F. R. Standerfer to NRC dated December 3, 1987

By the above reference you propose to use the core bore machine in conjunction with other equipment to dismantle and defuel the lower core support assembly (LCSA). Your proposal is currently being reviewed by the NRC staff. In order to complete our review of this proposed activity we will require additional information. Please respond to the following items so that we may complete our safety review.

1. Describe your program to measure and control lengths of segments of drill string and to insure full thread engagement when coupling segments together.

2. Describe how you will control the two different length drill string assemblies to preclude the drill string from reaching the vessel wall.

Should you have any questions regarding this request for additional information please contact me or L. Thomas of my staff at 948-1126.

Sincerely,

ORIGINAL SIGNED BY:
William D. Travers

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